

CELANEX® XFR 4840 | PBT | Unfilled

Description

Celanex XFR 4840 is an unreinforced, flame retardant PBT grade featuring a halogen and antimony free flame retardant system. It is UL certified to be V-0 at 0.8 mm in all colors. Our proprietary flame retardant system enables a combination of excellent mechanical properties, flame retardant efficiency and processability. The product is WEEE and RoHS compliant.

Physical properties	Value	Unit	Test Standard
Density	1340	kg/m ³	ISO 1183

Mechanical properties	Value	Unit	Test Standard
Tensile modulus (1mm/min)	3300	MPa	ISO 527-2/1A
Tensile stress at break (50mm/min)	45	MPa	ISO 527-2/1A
Tensile strain at break (50mm/min)	14	%	ISO 527-2/1A
Charpy impact strength @ 23°C	32.0	kJ/m ²	ISO 179/1eU
Charpy notched impact strength @ 23°C	3.0	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
Melting temperature (10°C/min)	225	°C	ISO 11357-1,-2,-3
DTUL @ 1.8 MPa	70	°C	ISO 75-1/-2
Flammability at thickness h	V-0	class	UL94
thickness tested (h)	0.8	mm	UL94

Electrical properties	Value	Unit	Test Standard
Comparative tracking index CTI	600	-	IEC 60112

Contact Information

Americas

8040 Dixie Highway, Florence, KY 41042 USA

Product Information Service

t: +1-800-833-4882 t: +1-859-372-3244

Customer Service

t: +1-800-526-4960 t: +1-859-372-3214

e: info-engineeredmaterials-am@celanese.com

Asia

4560 Jinke Road, Zhang Jiang Hi Tech Park

Shanghai 201203 PRC

Customer Service

t: +86 21 3861 9266 f: +86 21 3861 9599

e: info-engineeredmaterials-asia@celanese.com

Europa

Am Unisys-Park 1, 65843 Sulzbach, Germany

Product Information Service

t: +(00)-800-86427-531 t: +49-(0)-69-45009-1011

e: info-engineeredmaterials-eu@celanese.co

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Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use.

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